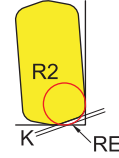



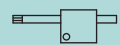
編製CAM程序時，請將EXN設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量

When using the EXN, please program the approximate radius as indicated. The approximate uncut portions for the program are as follows.



刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
LNMU03	2.0	0.25

Item code	Dimensions, inch						Teeth	Insert	Spare parts	Weight Kg
	無水孔Non-coolant	水孔Coolant	D	d	L	L1				
NEW EXN3-I052-S05-32T			0.625	0.625	4	1.26	1.0	LNMU03...	①	0.15
NEW EXN3-I052-A05-48T			0.625	0.625	6	1.58	2			0.22
NEW EXN3-I062-S06-48T			0.75	0.75	6	1.58	2			0.34
NEW EXN3-I063-S06-48T			0.75	0.75	6	1.58	3			0.34
NEW EXN3-I084-S08-40T			1	1	5	1.58	4			0.49
NEW EXN3-I105-S10-48T			1.25	1.25	6	1.77	5			0.90

Insert	Spare parts	Screw 	Wrench 
LNMU03...	①	MS2506E	ETF08

BORING BARS 內徑車刀
TOOLHOLDERS 外徑車刀
THREADING & GROOVING 牙刀 & 開槽刀
MILLING 銑刀
BORING TOOLS COMPONENTS 孔加工
SPARE PARTS 配件