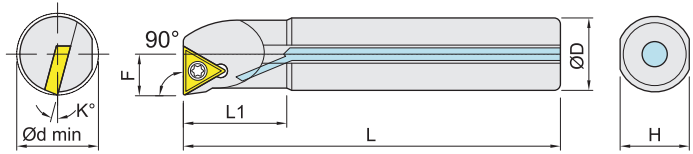
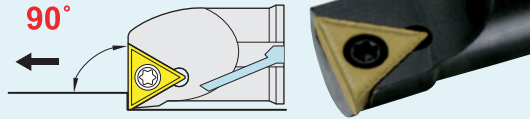
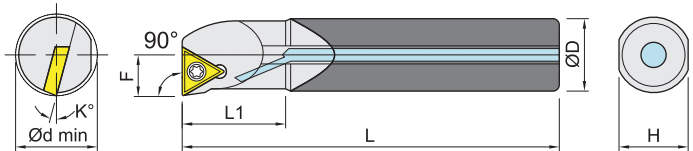


STFC/P



Coolant steel shank (Right-hand shown)
中心出水鋼柄 右向示意圖


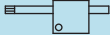


Coolant carbide shank (Right-hand shown)
中心出水鎢鋼柄 右向示意圖

Steel shank Item code		Dimensions,mm							Insert	Spare parts	Weight Kg	
無水孔Non-coolant	水孔Coolant	D	L	L1	F	H	K°	dmin				
S06H-STFCR/L-06	-	6	100	15	3.5	5	15	7	TC..0601..	①	0.02	
S08K-STFCR/L-06-D09	A08K-STFCR-06-D09	8	125	20	4.5	7	15	9			TC..0902..	②
S08K-STFCR/L-09	A08K-STFCR/L-09	8	125	20	5.5	7	15	10	③	0.07		
S10K-STFCR/L-09	A10K-STFCR/L-09	10	125	22	6.25	9	13	12		0.09		
S10K-STFCR/L-09-D11	A10K-STFCR/L-09-D11	10	125	22	5.5	9	13	11	TC..1102..	④	0.09	
S10K-STFCR/L-11	A10K-STFCR/L-11	10	125	22	6.25	9	13	12			0.13	
S12M-STFCR/L-11	A12M-STFCR/L-11	12	150	26	8.25	11	10	16	TC..16T3..	⑤	0.13	
S12M-STFCR/L-11-D13	A12M-STFCR/L-11-D13	12	150	26	6.5	11	10	13			0.28	
S16Q-STFCR/L-11	A16Q-STFCR/L-11	16	180	32	10	15	7	20	TC..16T3..	⑤	0.28	
S16Q-STFCR/L-16	A16Q-STFCR/L-16	16	180	32	10	15	7	20			0.49	
S20R-STFCR/L-16	A20R-STFCR/L-16	20	200	36	13	18	5	25	TP..1603..	⑥	0.77	
S25R-STFCR/L-16	A25R-STFCR/L-16	25	200	40	15	23	5	30			0.96	
S25S-STFCR/L-16	A25S-STFCR/L-16	25	250	40	15	23	5	30	TP..1603..	⑥	1.58	
S32S-STFCR/L-16	A32S-STFCR/L-16	32	250	48	20	30	5	38			1.89	
S32T-STFCR/L-16	A32T-STFCR/L-16	32	300	48	20	30	5	38	TP..1603..	⑥	0.28	
S16Q-STFPR-1603		16	180	32	10	15	7	20			0.28	

Carbide shank Item code		Dimensions,mm							Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	L	L1	F	H	K°	dmin			
C06J-STFCR/L-06	-	6	110	15	3.5	5.7	15	7	TC..0601..	①	0.08
C08K-STFCR/L-09	E08K-STFCR -09	8	125	20	5.5	7.2	15	10	TC..0902..	②	0.11
C10K-STFCR/L-11		10	125	22	6.25	9.2	13	12	TC..1102..	④	0.14
C12M-STFCR/L-11		12	150	26	8.25	11.2	10	16			0.24
C12M-STFCR/L-11-D13	E12M-STFCR -11-D13	12	150	26	6.5	11.2	10	13			0.24

※鎢鋼柄Ø7以下刀桿僅一面側固(Carbide shank below Ø7 is one weldon flat only)。

Insert	Spare parts	Screw 	Wrench 
TC..0601..	①	MS2004A	ETF06
TC..0902..	②	MS2205A	ETF07
TC..0902..	③	MS2206A	ETF07
TC..1102..	④	MS2506A	ETF09
TC..16T3..	⑤	MS4011A	ETF15
TP..1603..	⑥	MS4009A	ETF15

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS