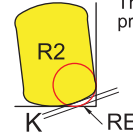
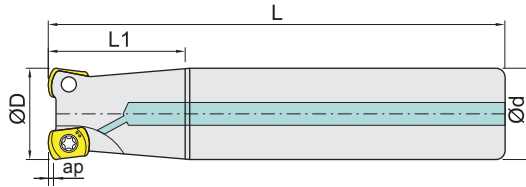


編製CAM程序時，請將TEBL設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量
When using the TEBL, please program the approximate radius as indicated. The approximate uncut portions for the program are as follows.

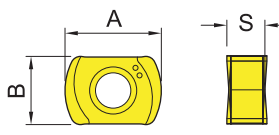


刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
BLMP06	2.0	0.42
BLMP09	2.5	0.61



Item code		Dimensions,mm					Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1	ap				
TEBL06-162-S16-150T	TEBL06-162-A16-150T	16	16	150	30	1.0	2	BLMP0603..	①	0.24
TEBL06-162-S16-200T	TEBL06-162-A16-200T	16	16	200	30		2			0.32
TEBL06-172-S16-150T	TEBL06-172-A16-150T	17	16	150	30		2			0.24
TEBL06-172-S16-200T	TEBL06-172-A16-200T	17	16	200	30		2			0.32
TEBL06-203-S20-150T	TEBL06-203-A20-150T	20	20	150	30		3			0.37
TEBL06-203-S20-200T	TEBL06-203-A20-200T	20	20	200	30		3			0.49
TEBL06-213-S20-150T	TEBL06-213-A20-150T	21	20	150	30		3			0.37
TEBL06-213-S20-200T	TEBL06-213-A20-200T	21	20	200	30		3			0.49
TEBL06-254-S25-150T	TEBL06-254-A25-150T	25	25	150	35		4			0.58
TEBL06-254-S25-200T	TEBL06-254-A25-200T	25	25	200	35		4			0.77
TEBL06-264-S25-150T	TEBL06-264-A25-150T	26	25	150	35		4			0.58
TEBL06-264-S25-200T	TEBL06-264-A25-200T	26	25	200	35		4			0.77
TEBL06-325-S32-150T	TEBL06-325-A32-150T	32	32	150	40		5			0.94
TEBL06-325-S32-200T	TEBL06-325-A32-200T	32	32	200	40		5			1.26
TEBL06-335-S32-150T	TEBL06-335-A32-150T	33	32	150	40		5			0.94
TEBL06-335-S32-200T	TEBL06-335-A32-200T	33	32	200	40		5			1.26
TEBL06-355-S32-150T	TEBL06-355-A32-150T	35	32	150	40		5			0.94
TEBL06-355-S32-200T	TEBL06-355-A32-200T	35	32	200	40		5			1.26

被切削材 Workpiece material	Steel 鋼	P	●	●
	Stainless steel 不銹鋼	M		●
	Cast iron 鑄鐵	K	●	●
	Non-ferrous metal 非鐵金屬	N		

Insert Shape	Description	GRADE 材質		Dimensions,mm		
		Coated 塗層		A	B	S
		TT9080	JW965			
	BLMP0603R-M	●		9	6.39	3.73
	BNMX0603MGBL		●			
	BLMP0904R-M	●		11.9	9.18	4.80
	BLMP0904R-MM	●				
	BNMX0904MGBL		●			

TEBL 高進給銑刀 HIGH FEED MILLING (TEBL)

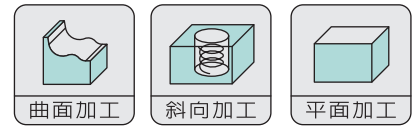


FIG-1

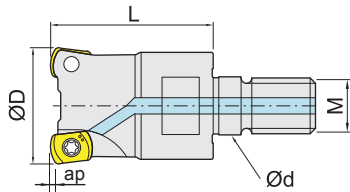


FIG-2

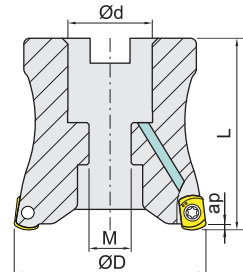


FIG-1 Item code		Dimensions,mm					Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M	ap				
TEBL06-162-MD14	TEBL06-162-AMD14	16	8.5	25	M8	1.0	2	BLMP0603..	①	0.04
TEBL06-172-MD14	TEBL06-172-AMD14	17	8.5	25	M8	1.0	2			0.04
TEBL06-203-MD18	TEBL06-203-AMD18	20	10.5	30	M10	1.0	3			0.07
TEBL06-213-MD18	TEBL06-213-AMD18	21	10.5	30	M10	1.0	3			0.07
TEBL06-254-MD23	TEBL06-254-AMD23	25	12.5	35	M12	1.0	4			0.12
TEBL06-264-MD23	TEBL06-264-AMD23	26	12.5	35	M12	1.0	4			0.12
TEBL06-324-MD29	TEBL06-324-AMD29	32	17.0	40	M16	1.0	4			0.23
TEBL06-325-MD29	TEBL06-325-AMD29	32	17.0	40	M16	1.0	5			0.23
TEBL06-354-MD29	TEBL06-354-AMD29	35	17.0	43	M16	1.0	4			0.26
TEBL06-355-MD29	TEBL06-355-AMD29	35	17.0	43	M16	1.0	5			0.26
TEBL06-406-MD29	TEBL06-406-AMD29	40	17.0	43	M16	1.0	6			0.28
TEBL06-426-MD29	TEBL06-426-AMD29	42	17.0	43	M16	1.0	6			0.30
	TEBL09-253-AMD23	25	12.5	35	M12	1.5	3	BLMP0904..	②	0.12
	TEBL09-323-AMD29	32	17.0	43	M16	1.5	3			0.21
	TEBL09-324-AMD29	32	17.0	43	M16	1.5	4			0.21
	TEBL09-354-AMD29	35	17.0	43	M16	1.5	4			0.25
	TEBL09-404-AMD29	40	17.0	43	M16	1.5	4			0.27
	TEBL09-425-AMD29	42	17.0	43	M16	1.5	5			0.29

Metric

FIG-2 Item code		Dimensions,mm					Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M	ap				
	TEBL06-04006-A16.0	40	16.0	40	8.5	1.0	6	BLMP0603..	①	0.22
	TEBL06-05007-A22.0	50	22.0	50	11	1.0	7			0.44
	TEBL06-05207-A22.0	52	22.0	50	11	1.0	7			0.47
	TEBL06-06308-A22.0	63	22.0	50	11	1.0	8			0.66
	TEBL09-05005-A22.0	50	22.0	50	11	1.5	5	BLMP0904..	②	0.46
	TEBL09-05206-A22.0	52	22.0	50	11	1.5	6			0.49
	TEBL09-06608-A27.0	66	27.0	50	13	1.5	8			0.79

Insert	Spare parts	Screw 	Wrench
BLMP0603..	①	MS2506E	ETF08
BLMP0904..	②	MS3510E	ETF10

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS