









功能:內徑 開槽 Grooving / 螺紋 Threading

Coolant steel shank (Right-hand shown) 中心出水鋼柄 右向示意圖

Steel shank Item code		Dimensions,mm				m	In	sert	Screw	Wrench	Weight
無水孔 Non-coolant	水孔Coolant	D	L	L1	F	dmin	槽加工 Grooving	螺紋加工 Threading			Kg
FSL5108R	FSL51A08R	8	125	25	4.8	10	MLG10L	MLT1001L	MS2506A	ETF09	0.05
FSL5110R	FSL51A10R	10	125	25	5.8	12					0.08
FSL5112R	FSL51A12R	12	150	36	6.8	14	MLG14L	MLT1401L	MS3008A		0.13
FSL5114R	FSL51A14R	14	150	36	7.8	16					0.18
FSL5116R-14-D16	FSL51A16R-14-D16	16	180	42	8	16					0.28
FSL5116R	FSL51A16R	16	180	50	9.7	20	MLG20L	MLT2001L	MS4011A	ETF15	0.28
FSL5120R	FSL51A20R	20	200	50	11.7	24					0.49

Ada I — Mail I I	Steel 鋼	Р	•	•
被切削材 Workpiece	Stainless steel 不銹鋼	М	•	•
material	Cast iron 鑄鐵	K		•
	Non-ferrous metal 非鐵金屬	Z		

	Description		GRA	Dimensions,mm							
Insert Shape			Coated 塗層								
			NW734	NM936	W	L	Н	Α	S	Re	Pitch(mm)
A A	MLT	1001L				7.0	5.00		2.38	0.1	1.5~2.0
	WIL.	1401L	•				6.50		4.76	0.1	1.5~2.5
Re		2001L		•		16.8	9.03		6.35	0.1	1.5~3.5
MLT10 MLT14,20											
	MLG	1012L		•	1.2	7.0	5.00	1.0	2.38	0.1	
A ≥		1015L			1.5						
		1020L			2.0						
		1415L			1.5	11.8	6.50	2.0	4.76	0.1	
Re Re		1420L			2.0						
		1430L			3.0						
		2020L		•	2.0	16.8	9.03	3.0	6.35	0.1	
MLG10 MLG14,20		2030L		•	3.0						
		2040L		•	4.0						