

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS

Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1				
AHU10-162-S16-100		16	16	100	30	2	JDMT1003..R	①	0.16
AHU10-162-S16-150	AHU10-162-A16-150	16	16	150	30	2			0.24
AHU10-162-S16-200	AHU10-162-A16-200	16	16	200	30	2			0.32
AHU10-172-S16-150	AHU10-172-A16-150	17	16	150	25	2			0.24
AHU10-172-S16-200	AHU10-172-A16-200	17	16	200	25	2			0.32
AHU10-182-S16-150	AHU10-182-A16-150	18	16	150	25	2			0.24
AHU10-182-S16-200	AHU10-182-A16-200	18	16	200	25	2			0.32
AHU10-203-S20-110	AHU10-203-A20-110	20	20	110	30	3			0.27
AHU10-203-S20-150	AHU10-203-A20-150	20	20	150	30	3			0.37
AHU10-203-S20-200	AHU10-203-A20-200	20	20	200	30	3			0.49
AHU10-213-S20-150	AHU10-213-A20-150	21	20	150	30	3			0.37
AHU10-213-S20-200	AHU10-213-A20-200	21	20	200	30	3			0.49
AHU10-222-S20-150		22	20	150	30	2			0.39
AHU10-222-S20-200		22	20	200	30	2			0.51
AHU10-253-S25-125		25	25	125	35	3			0.49
AHU10-253-S25-150	AHU10-253-A25-150	25	25	150	35	3			0.58
AHU10-253-S25-200		25	25	200	35	3			0.77
AHU10-254-S25-125		25	25	125	35	4			0.48
AHU10-254-S25-150	AHU10-254-A25-150	25	25	150	35	4			0.58
AHU10-254-S25-200		25	25	200	35	4			0.77
AHU10-254-S25-250		25	25	250	35	4	0.96		
AHU10-263-S25-150		26	25	150	30	3	0.58		
AHU10-263-S25-200		26	25	200	30	3	0.77		
AHU10-264-S25-150	AHU10-264-A25-150	26	25	150	30	4	0.58		
AHU10-264-S25-200		26	25	200	30	4	0.77		
AHU10-325-S32-150		32	32	150	40	5	0.95		
AHU10-325-S32-200		32	32	200	40	5	1.26		
AHU10-335-S32-200		33	32	200	35	5	1.26		
AHU10-355-S32-250		35	32	250	40	5	1.61		
AHU15-252-S25-125	AHU15-252-A25-125	25	25	125	40	2	JDMT1505..R	②	0.48
AHU15-252-S25-150		25	25	150	40	2			0.58
AHU15-252-S25-200		25	25	200	40	2			0.77
AHU15-252-S25-250		25	25	250	40	2			0.96
AHU15-262-S25-150		26	25	150	40	2			0.59
AHU15-262-S25-200		26	25	200	40	2			0.79
AHU15-302-S25-125		30	25	125	35	2			0.48
AHU15-302-S25-150		30	25	150	35	2			0.58
AHU15-302-S25-200		30	25	200	35	2			0.77
AHU15-323-S32-150	AHU15-323-A32-150	32	32	150	45	3			0.95
AHU15-323-S32-200		32	32	200	45	3			1.26
AHU15-323-S32-250		32	32	250	45	3			1.58
AHU15-323-S32-300		32	32	300	45	3			1.89
AHU15-333-S32-150		33	32	150	45	3			0.95
AHU15-333-S32-200		33	32	200	45	3			1.26
AHU15-333-S32-250		33	32	250	45	3			1.58
AHU15-333-S32-300		33	32	300	45	3			1.89
AHU15-353-S32-150		35	32	150	45	3			0.95
AHU15-353-S32-200		35	32	200	45	3			1.26
AHU15-353-S32-250		35	32	250	45	3			1.58
AHU15-353-S32-300		35	32	300	45	3	1.89		

AHU 直角端銑刀

SHOULDER / CUTTING END MILLS (AHU)

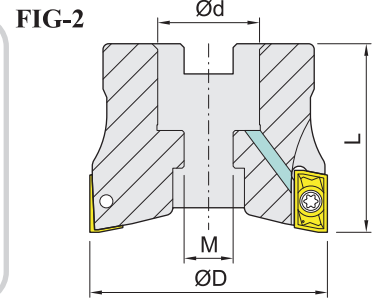
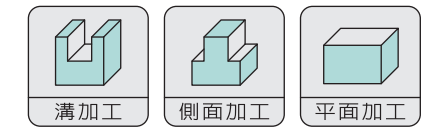
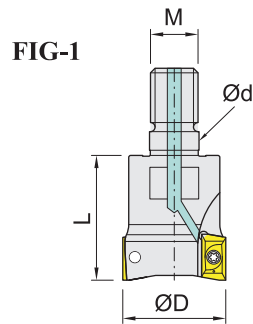


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg		
無水孔Non-coolant	水孔Coolant	D	d	L	M						
AHU10-162-MD14	AHU10-162-AMD14	16	8.5	25	M8	2	JDMT1003..R..	①	0.04		
AHU10-172-MD14	AHU10-172-AMD14	17	8.5	25	M8	2			0.05		
AHU10-203-MD18	AHU10-203-AMD18	20	10.5	30	M10	3			0.07		
AHU10-213-MD18	AHU10-213-AMD18	21	10.5	30	M10	3			0.07		
AHU10-253-MD23	AHU10-253-AMD23	25	12.5	32	M12	3			0.13		
AHU10-254-MD23	AHU10-254-AMD23	25	12.5	32	M12	4			0.12		
AHU10-263-MD23		26	12.5	32	M12	3			0.14		
AHU10-264-MD23		26	12.5	32	M12	4			0.14		
AHU10-325-MD29	AHU10-325-AMD29	32	17.0	43	M16	5			0.26		
AHU10-355-MD29	AHU10-355-AMD29	35	17.0	43	M16	5			0.26		
AHU15-252-MD23		25	12.5	35	M12	2			JDMT1505..R..	②	0.14
AHU15-262-MD23		26	12.5	35	M12	2					0.14
AHU15-323-MD29	AHU15-323-AMD29	32	17.0	43	M16	3					0.22
AHU15-332-MD29		33	17.0	43	M16	2					0.25
AHU15-353-MD29		35	17.0	43	M16	3					0.25
AHU15-404-MD29		40	17.0	43	M16	4	0.27				

Metric

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
AHU15-505-22.0	AHU15-505-A22.0	50	22.0	40	11	5	JDMT1505..R..	②	0.36
AHU15-505-27.0		50	27.0	50	13	5			0.44
AHU15-635-27.0	AHU15-635-A27.0	63	27.0	50	13	5			0.74
AHU15-805-27.0	AHU15-805-A27.0	80	27.0	50	13	5			1.34

Insert	Spare parts	Screw	Wrench
JDMT1003..R	①	MS2506A	ETF09
JDMT1505..R	②	MS4009A	ETF15
JDMT1505..R	③	MS4011A	ETF15

被切削材 Workpiece material	Steel 鋼	P	●
	Stainless steel 不銹鋼	M	●
	Cast iron 鑄鐵	K	
	Non-ferrous metal 非鐵金屬	N	●

Insert Shape	Description	GRADE 材質		Dimensions,mm			
		Coated 塗層	Uncoated 無塗層	A	B	S	Re
		PTH30E	WH10				
	JDMT100308R	●		10.8	6.1	3.5	0.8
	JDET100304R-FA		○	10.8	6.1	3.5	0.4
	JDMT150508R	●		15.8	9.1	5	0.8
	JDET150504R-FA		○	15.8	9.1	5	0.4

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS